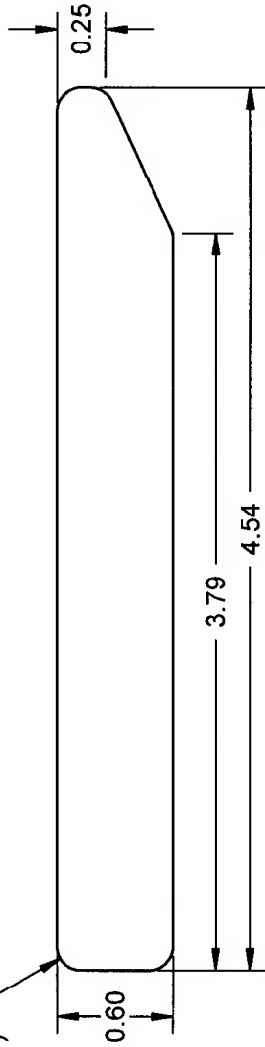


R0.13 (TYP)



D3644-1 SHIM
(REPLACES GENEVA P/N G10610-3)

RELEASED
07.09.07

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3644-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.01lbs

A	NEW ISSUE; REPLACES G10610-3	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DTI		
DRAWN	CEH		
CHECKED	AB		
MFG. APPR.	BE		
APPROVED	ADG		
DE APPR.	SH		
DATE	07.07.27		
DART AEROSPACE USA, INC.			
PORT HADLOCK, WA			
DRAWING NO. D3644			
REV. A			
SHEET 1 OF 1			
TITLE SHIM			
SCALE 1:1			
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